VCS-21-B - 106

FIELD CHANGE
INFORMATION, X
REOUIRES ACTION
INFORMATION ONLY

ECN NO. N/A SERIAL NO. All DATE 10 April 1970
SECTION SECTION SHEET 1

## FIELD ENGINEERING BULLETIN

Approved Ly:

PROJECT ENGINEER

MANAGER FIELD ENGINEERING \_

Lecio, 1

## APPLYING LOC-TITE TO TOGGLE SWITCH NUTS

To secure the toggle switch nuts on the control panel, Loc-Tite is currently being applied during the assembly process.

## Action to be Taken

During corrective maintenance, check all toggle switch nuts, if necessary apply Loc-Tite as follows:

- 1. Remove loose decorative nut.
- 2. Apply a thin coating of Loc-Tite to the threads of the decorative nut.
- 3. Reinstall nut and tighten finger tight.
- 4. Remove any excess Loc-Tite from around the nut.
- A bottle of Loc-Tite is being supplied to all FE offices.